Experts for industrial cleaning

vapic® gmbh
vacuum and pressure industrial cleaner

Questionnaire

Company:

Project title:

☐ Parts cleaning center ☐ Parts cleaning system ☐ General Interest ☐ Chemistry

Parts to be cleaned	
Name and usage of the parts	
Material	☐ stainless steel ☐ steel ☐ aluminum ☐ copper ☐ brass ☐
Quantity share of materials estimated in percent [%]	
Geometry	☐ holes ☐ blind holes ☐ parts which take liquid ☐ parts with narrow columns ☐ holes with a small diameter ☐
Size The dimensions of your smallest and your biggest part	smallest part: biggest part :
Weight The weight of your smallest and your biggest part	smallest part: biggest part :
Quantity (throughput) How many parts should be clean in one hour	
Contamination	
Type of contamination (safety data sheet of contamination)	☐ oil ☐ coolant emulsions ☐ polishing paste ☐ swarfs ☐ dusts ☐ fibers ☐
Status of the contamination for example fresh or dried	☐ fresh ☐ dried ☐
Quantity of the contamination	
Quantity share of contaminations estimated in percent [%]	

name	usage

Questionnaire

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Technical cleanliness	
Max. particle size / particle quantity	
Surface energy	
Other requirements	
Detergent	
Cleaning agent Do you already have a cleaning agent which you want use? Do you have special guidelines in your company?	
Corrosion protection (for steel parts) How long do you need a protection? Do you have special requirements in your company?	☐ no corrosion protection ☐ < 24 hours ☐ < 1 week ☐ < 6 weeks ☐ longer
Current situation	
How do you clean your parts at the moment?	cleaning agent: plant manufacturer: cleaning method (e.g. clean 1, rinse 2, corrosion protection 3, vacuum drying 4):
What disturb you at the cleaning solution?	
Do you reach current the cleanliness?	
Process	
Preprocess Please tell us the processes which you will do before the part cleaning.	
Follow-up process What will happend which the parts after the machine clean them?	
Shift model In how many shifts will you clean?	
Product carrier Do you already have product carriers or wash boxes where you could put the parts in?	
Drying Should the machine also dry the parts?	
Space How much space do you have for the machine?	
Other requirements/ hints:	